Notice Inviting Quotation (E-Procurement mode)  
कोटेशन को आमंत्रित करने की सूचना (ई-प्रोक्योरमेंट मोड)

INDIAN INSTITUTE OF TECHNOLOGY DELHI  
भारतीय प्रौद्योगिकी संस्थान दिल्ली  
HAUZ KHAS, NEW DELHI-110016  
हौज खास, नई दिल्ली -110016

Dated/ दिनांक: 13/01/2020

Indian Institute of Technology Delhi is in the process of purchasing following item(s) as per details as given under.

### Details of the item

<table>
<thead>
<tr>
<th>Details of the item</th>
<th>Vacuum arc melter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Earnest Money Deposit to be submitted</td>
<td>Nil</td>
</tr>
<tr>
<td>Warranty</td>
<td>3 Years/3 साल</td>
</tr>
<tr>
<td>Performance security</td>
<td>10% of FOB value</td>
</tr>
<tr>
<td>Delivery Schedule</td>
<td>10 to 12 weeks</td>
</tr>
</tbody>
</table>

Tender Documents may be downloaded from Central Public Procurement Portal [http://eprocure.gov.in/eprocure/app](http://eprocure.gov.in/eprocure/app). Aspiring Bidders who have not enrolled / registered in e-procurement should enroll / register before participating through the website [http://eprocure.gov.in/eprocure/app](http://eprocure.gov.in/eprocure/app). The portal enrolment is free of cost. Bidders are advised to go through instructions provided at ‘Instructions for online Bid Submission’.

Tenderers can access tender documents on the website (For searching in the NIC site, kindly go to Tender Search option and type ‘IIT’). Thereafter, Click on “GO” button to view all IIT Delhi tenders. Select the appropriate tender and fill them with all relevant information and submit the completed tender document online on the website [http://eprocure.gov.in/eprocure/app](http://eprocure.gov.in/eprocure/app) as per the schedule given in the next page.

No manual bids will be accepted. All quotation (both Technical and Financial should be submitted in the E-procurement portal).  
कोई मैन्युअल बोली स्वीकार नहीं की जाएगी। सभी कोटेशन (तकनीकी और वित्तीय दोनों को ई-प्रोक्योरमेंट पोर्टल में जमा करना चाहिए)
<table>
<thead>
<tr>
<th><strong>Name of Organization</strong></th>
<th>Indian Institute of Technology Delhi</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Tender Type</strong></td>
<td>Open</td>
</tr>
<tr>
<td>(Open/Limited/EOI/Auction/Single/Global)</td>
<td></td>
</tr>
<tr>
<td><strong>Tender Category (Services/Goods/works)</strong></td>
<td>Goods</td>
</tr>
<tr>
<td><strong>Type/Form of Contract (Work/Supply/ Auction/ Service/ Buy/ Empanelment/ Sell)</strong></td>
<td>Buy</td>
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<tr>
<td><strong>Product Category (Civil Works/Electrical Works/Fleet Management/ Computer Systems)</strong></td>
<td>Others</td>
</tr>
<tr>
<td><strong>Source of Fund (Institute/Project)</strong></td>
<td>Budget Code _/ Project Code _PLN03/BMSE</td>
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<tr>
<td><strong>IsMulti Currency Allowed</strong></td>
<td>YES</td>
</tr>
<tr>
<td><strong>Date of Issue/Publishing</strong></td>
<td>13/01/2020 (17:00 Hrs)</td>
</tr>
<tr>
<td><strong>Document Download/Sale Start Date</strong></td>
<td>13/01/2020 (17:00 Hrs)</td>
</tr>
<tr>
<td><strong>Document Download/Sale End Date</strong></td>
<td>10/02/2020 (15:00 Hrs)</td>
</tr>
<tr>
<td><strong>Last Date and Time for Uploading of Bids</strong></td>
<td>10/02/2020 (15:00 Hrs)</td>
</tr>
<tr>
<td><strong>Date and Time of Opening of Technical Bids</strong></td>
<td>11/02/2020 (15:00 Hrs)</td>
</tr>
<tr>
<td><strong>Tender Fee</strong></td>
<td>Rs. <strong>Nil</strong>____/-(For Tender Fee)</td>
</tr>
<tr>
<td><strong>EMD</strong></td>
<td>Rs. <strong>Nil</strong>____/-(For EMD)</td>
</tr>
<tr>
<td>(To be paid through RTGS/NEFT. IIT Delhi Bank details are as under:</td>
<td></td>
</tr>
<tr>
<td>Name of the Bank A/C : IITD Revenue Account</td>
<td></td>
</tr>
<tr>
<td>SBI A/C No. : 10773572622</td>
<td></td>
</tr>
<tr>
<td>Name of the Bank : State Bank of India, IIT Delhi, Hauz Khas, New Delhi-110016</td>
<td></td>
</tr>
<tr>
<td>IFSC Code : SBIN0001077</td>
<td></td>
</tr>
<tr>
<td>MICR Code : 110002156</td>
<td></td>
</tr>
<tr>
<td>Swift No. : SBININBB547</td>
<td></td>
</tr>
<tr>
<td>(This is mandatory that UTR Number is provided in the online quotation/bid. (Kindly refer to the UTR Column of the Declaration Sheet at Annexure-II)</td>
<td></td>
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<tr>
<td><strong>No. of Covers (1/2/3/4)</strong></td>
<td>02</td>
</tr>
<tr>
<td><strong>Bid Validity days (180/120/90/60/30)</strong></td>
<td>120 days (From last date of opening of tender)</td>
</tr>
<tr>
<td><strong>Address for Communication</strong></td>
<td>Prof. Jayant Jain, Department of Materials Science &amp; Engineering, Indian Institute of Technology-Delhi Hauz Khas, New Delhi Delhi 110016</td>
</tr>
<tr>
<td><strong>Contact No.</strong></td>
<td>(011) 2659-1246</td>
</tr>
<tr>
<td><strong>Email Address</strong></td>
<td><a href="mailto:jayantj@mse.iitd.ac.in">jayantj@mse.iitd.ac.in</a></td>
</tr>
</tbody>
</table>

**Chairman Purchase Committee**

*(Buyer Member)*
Instructions for Online Bid Submission/ ऑनलाइन बोली (बिड) के लिए निर्देश:
As per the directives of Department of Expenditure, this tender document has been published on the Central Public Procurement Portal (URL: http://eprocure.gov.in/eprocure/app). The bidders are required to submit soft copies of their bids electronically on the CPP Portal, using valid Digital Signature Certificates. The instructions given below are meant to assist the bidders in registering on the CPP Portal, prepare their bids in accordance with the requirements and submitting their bids online on the CPP Portal.

व्यय विभाग के निर्देशों के अनुसार, यह निविदा दस्तावेज केंद्रीय सार्वजनिक प्राप्ति पोर्टल (यूआरएल: http://eprocure.gov.in/eprocure/app) पर प्रकाशित किया गया है। बोलीदाताओं को अपने डिजिटल हस्ताक्षर प्राप्ति पत्र का उपयोग करते हुए सीपीपी पोर्टल पर इलेक्ट्रॉनिक रूप से अपनी बोलियों की सॉफ्ट प्रदत्तां जमाना आवश्यक है। सीपीपी पोर्टल पर पंजीकरण करने के लिए निविदाकर्ताओं की सहयोग करने के लिए उन्हें दिए गए निर्देशों का मतलब है, सीपीपी पोर्टल पर आवश्यकताओं के अनुसार अपनी बोलियों तैयार करें और अपनी बोलियों ऑनलाइन जमाना करें।

More information useful for submitting online bids on the CPP Portal may be obtained at:
अधिक जानकारी सीपीपी पोर्टल पर ऑनलाइन बोलियों जमाने के लिए उपयोगी हो सकती है:
http://eprocure.gov.in/eprocure/app

REGISTRATION

1) Bidders are required to enroll on the e-Procurement module of the Central Public Procurement Portal (URL: http://eprocure.gov.in/eprocure/app) by clicking on the link “Click here to Enroll”. Enrolment on the CPP Portal is free of charge.
बोलीदाताओं को "नामांकन के लिए यहां ब्लिक करें" लिंक पर ब्लिक करके एंटर्नल पब्लिक प्रोफाइल पोर्टल (यूआरएल: http://eprocure.gov.in/eprocure/app) के ई-प्रोफाइल पोर्टल मॉड्यूल पर भट्टी करना आवश्यक है। सीपीपी पोर्टल पर नामांकन न: शुल्क है।

2) As part of the enrolment process, the bidders will be required to choose a unique username and assign a password for their accounts.
नामांकन प्रक्रिया के भाग के रूप में, बोलीदाताओं को अपने खाते के लिए एक अदितीय उपयोगकर्ता नाम चुनना होगा और एक पासवर्ड प्रदान करना होगा।

3) Bidders are advised to register their valid email address and mobile numbers as part of the registration process. These would be used for any communication from the CPP Portal.
बोलीदाताओं को सल्हा दी जाती है कि पंजीकरण प्रक्रिया के भाग के रूप में अपना बैम ईमेल पता और मोबाइल नंबर पंजीकृत करें। इन का उपयोग सीपीपी पोर्टल से किसी भी संबंध के लिए किया जा सकता है।

4) Upon enrolment, the bidders will be required to register their valid Digital Signature Certificate (Class II or Class III Certificates with signing key usage) issued by any Certifying Authority recognized by CCA India (e.g. Sify / TCS / nCode / eMudhra etc.), with their profile.
नामांकन पर, बोलीदाताओं को सीपीपी प्रमाण पत्र के भाग के रूप में अपना वैध ईमेल पता और मोबाइल नंबर पंजीकृत करें। इन की उपयोग सीपीपी पोर्टल से किसी भी संबंध के लिए किया जा सकता है।

5) Only one valid DSC should be registered by a bidder. Please note that the bidders are responsible to ensure that they do not lend their DSCs to others which may lead to misuse.
केवल एक मान्य डीएससीएक बोलीदाता द्वारा पंजीकृत होना चाहिए। कृपया ध्यान दें कि निविदाकर्ता यह सुनिश्चित करने के लिए ज़िम्मेदार हैं कि वे अपने डीएससी को दूसरों को उधार नहीं देते हैं जिससे दुरुपयोग हो सकता है।

6) Bidder then logs in to the site through the secured log-in by entering their user ID / password and the password of the DSC / eToken.
SEARCHING FOR TENDER DOCUMENTS/ निविदा दस्तावेजों के लिए खोजना

1) There are various search options built in the CPP Portal, to facilitate bidders to search active tenders by several parameters. These parameters could include Tender ID, organization name, location, date, value, etc. There is also an option of advanced search for tenders, wherein the bidders may combine a number of search parameters such as organization name, form of contract, location, date, other keywords etc. to search for a tender published on the CPP Portal.

2) Once the bidders have selected the tenders they are interested in, they may download the required documents / tender schedules. These tenders can be moved to the respective ‘My Tenders’ folder. This would enable the CPP Portal to intimate the bidders through SMS / e-mail in case there is any corrigendum issued to the tender document.

3) The bidder should make a note of the unique Tender ID assigned to each tender, in case they want to obtain any clarification / help from the Helpdesk.

PREPARATION OF BIDS / बोली (बिड) की तैयारी

1) Bidder should take into account any corrigendum published on the tender document before submitting their bids.

2) Please go through the tender advertisement and the tender document carefully to understand the documents required to be submitted as part of the bid. Please note the number of covers in which the bid documents have to be submitted, the number of documents - including the names and content of each of the document that need to be submitted. Any deviations from these may lead to rejection of the bid.

3) Bidder, in advance, should get ready the bid documents to be submitted as indicated in the tender document / schedule and generally, they can be in PDF / XLS / RAR / DWF formats. Bid documents may be scanned with 100 dpi with black and white option.

4) To avoid the time and effort required in uploading the same set of standard documents which are required to be submitted as a part of every bid, a provision of uploading such standard documents (e.g. PAN card copy, annual reports, auditor certificates etc.) has been provided to the bidders. Bidders can
use “My Space” area available to them to upload such documents. These documents may be directly submitted from the “My Space” area while submitting a bid, and need not be uploaded again and again. This will lead to a reduction in the time required for bid submission process.

In order to minimize the time required for bid submission process, we have provided an online facility for uploading such documents. These documents may be submitted through the “My Space” area, and need not be uploaded again and again.

This will lead to a reduction in the time required for bid submission process.

**SUBMISSION OF BIDS**

1) Bidder should log into the site well in advance for bid submission so that he/she uploads the bid in time i.e. on or before the bid submission deadline. Bidder will be responsible for any delay due to other issues.

2) The bidder has to digitally sign and upload the required bid documents one by one as indicated in the tender document.

3) Bidder has to select the payment option as “on-line” to pay the tender fee / EMD as applicable and enter details of the instrument. Whenever, EMD / Tender fees is sought, bidders need to pay the tender fee and EMD separately on-line through RTGS (Refer to Schedule, Page No.2).

4) A standard BoQ format has been provided with the tender document to be filled by all the bidders. Bidders are requested to note that they should necessarily submit their financial bids in the format provided and no other format is acceptable. Bidders are required to download the BoQ file, open it and complete the white colored (unprotected) cells with their respective financial quotes and other details (such as name of the bidder). No other cells should be changed. Once the details have been completed, the bidder should save it and submit it online, without changing the filename. If the BoQ file is found to be modified by the bidder, the bid will be rejected.

5) The server time (which is displayed on the bidders’ dashboard) will be considered as the standard time for referencing the deadlines for submission of the bids by the bidders, opening of bids etc. The bidders should follow this time during bid submission.

6) All the documents being submitted by the bidders would be encrypted using PKI encryption techniques to ensure the secrecy of the data. The data entered cannot be viewed by unauthorized persons until the
time of bid opening. The confidentiality of the bids is maintained using the secured Socket Layer 128 bit encryption technology. Data storage encryption of sensitive fields is done.

7) The uploaded tender documents become readable only after the tender opening by the authorized bid openers.

8) Upon the successful and timely submission of bids, the portal will give a successful bid submission message & a bid summary will be displayed with the bid no. and the date & time of submission of the bid with all other relevant details.

9) Kindly add scanned PDF of all relevant documents in a single PDF file of compliance sheet.

ASSISTANCE TO BIDDERS / बोलीदाताओं को सहायता

1) Any queries relating to the tender document and the terms and conditions contained therein should be addressed to the Tender Inviting Authority for a tender or the relevant contact person indicated in the tender.

2) Any queries relating to the process of online bid submission or queries relating to CPP Portal in general may be directed to the 24x7 CPP Portal Helpdesk. The contact number for the helpdesk is 1800 233 7315.

General Instructions to the Bidders / बोलीदाताओं के लिए सामान्य निदेश

1) The tenders will be received online through portal http://eprocure.gov.in/eprocure/app. In the Technical Bids, the bidders are required to upload all the documents in .pdf format.

2) Possession of a Valid Class II/III Digital Signature Certificate (DSC) in the form of smart card/e-token in the company's name is a prerequisite for registration and participating in the bid submission activities through https://eprocure.gov.in/eprocure/app. Digital Signature Certificates can be obtained from the authorized certifying agencies, details of which are available in the web site https://eprocure.gov.in/eprocure/app under the link “Information about DSC”.

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General Instructions to the Bidders / बोलीदाताओं के लिए सामान्य निदेश

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ASSISTANCE TO BIDDERS / बोलीदाताओं को सहायता

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2) Any queries relating to the process of online bid submission or queries relating to CPP Portal in general may be directed to the 24x7 CPP Portal Helpdesk. The contact number for the helpdesk is 1800 233 7315.

General Instructions to the Bidders / बोलीदाताओं के लिए सामान्य निदेश

1) The tenders will be received online through portal http://eprocure.gov.in/eprocure/app. In the Technical Bids, the bidders are required to upload all the documents in .pdf format.

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ASSISTANCE TO BIDDERS / बोलीदाताओं को सहायता

1) Any queries relating to the tender document and the terms and conditions contained therein should be addressed to the Tender Inviting Authority for a tender or the relevant contact person indicated in the tender.

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General Instructions to the Bidders / बोलीदाताओं के लिए सामान्य निदेश

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ASSISTANCE TO BIDDERS / बोलीदाताओं को सहायता

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2) Any queries relating to the process of online bid submission or queries relating to CPP Portal in general may be directed to the 24x7 CPP Portal Helpdesk. The contact number for the helpdesk is 1800 233 7315.
3) Tenderer are advised to follow the instructions provided in the ‘Instructions to the Tenderer’ for the e-submission of the bids online through the Central Public Procurement Portal for e Procurement at https://eprocure.gov.in/eprocure/app.

निविदाकर्ता को सलाह दी जाती है कि वे निविदाकार को निर्देश दिए गए हों ताकि ई-प्रोक्योरमेंट के लिए सेंट्रल पब्लिक प्रोकॉर्मेंट पोर्टल के जरिए https://eprocure.gov.in/eprocure/app पर ऑनलाइन निविदाएं जमा कर सकें।
NOTICE INVITING QUOTATIONS

Subject: Vacuum arc melting system

Invitation for Tender Offers

Indian Institute of Technology Delhi invites online Bids (Technical bid and Commercial bid) from eligible and experienced OEM (Original Equipment Manufacturer) OR OEM Authorized Dealer for <supply and installation of vacuum arc melting system> with (warranty period as stated at page #1 of this tender) on site comprehensive warranty from the date of receipt of the material as per terms & conditions specified in the tender document, which is available on CPP Portal [http://eprocure.gov.in/eprocure/app](http://eprocure.gov.in/eprocure/app)

TECHNICAL SPECIFICATION:

<table>
<thead>
<tr>
<th>Units of an arc melter</th>
<th>Features</th>
</tr>
</thead>
</table>
| Vacuum Chamber        | • Made up of SS-316 L.  
                        | • Dimension: 400 mm (inner diameter) x 400 mm (height) with an optimum thickness to sustain the vacuum level of $10^{-6}$ mbar.  
                        | • Provision of top and bottom water-cooled flanges,  
                        |  top flange: houses the electrode assembly with smooth and easily adjustable metal bellow pressurized by argon gas, and has three tinted view windows with dark-glass to monitor the melting,  
                        |  bottom flange: to cool the hearth.  
                        | • Equipped with  
                        |  – an in-built electrode,  
                        |  – specified ports for vacuum pumping, viewing, feeding-through, venting, gas-purging,  
                        |  – gas pressure regulator to change the argon gas pressure,  
                        |  – External light source to view inside the chamber,  
                        |  – Three viewing ports to see inside the chamber, two from sides and one from top,  
                        |  – connection to the pumping system through butterfly-type high vacuum valve, and  
                        |  – an easy access to the chamber for loading, melting, retrieving, cleaning and maintenance. |
| Electrode assembly    | • Water cooled electrolytic-grade copper electrode fixed with highly flexible steel bellow to enable angular as well as vertical adjustment of arc distance.  
                        | • Facility to mount 6-mm diameter tungsten rod for arcing with a collet-type mechanism for easy accessibility.  
                        | • Provision of water passage near the top portion of the copper electrode.  
                        | • Pressure regulator to change the gas pressure inside the bellow in order to adjust the electrode tip and top hearth surface. |
| **Copper hearth** | • Ball-and-socket type arrangement for the electrode sealing.  
• Three different types of water-cooled electrolytic-grade copper hearths, one for melting button-shaped samples, one for melting a sample of 100-200 g, and another for suction casting.  
• Five hemispherical grooved troughs of ~8 mm diameter and ~10 mm depth; and wide finger-shaped troughs of ~15 mm length x 8 mm width x 8 mm depth to melt rod-shaped samples (or as customized). The grooved troughs should be designed such that each of these can accommodate a minimum of 20 g of Fe pieces.  
• One separate rectangular shaped flattened groove of 3 cm x 1 cm.  
• One separate groove should be designed for melting the getter, preferably of Ti or Zr, just after the arcing.  
• Ease of mounting – dismounting the hearth by sliding mechanism such that the operator does not have to lift the hearth, and the hearth should be grounded. |
| **Sample tilt** | • Mechanism to flip over the button samples on solidification for remelting of the samples without breaking the vacuum. |
| **Suction casting unit** | • The unit consists of copper moulds with small cylindrical hole with different diameter, ranging from 3 to 12 mm, which hold the stainless steel cup holder by a screw threaded mechanism.  
• The cup also should contain a hollow region throughout its length which is connected to the Rotary pump via the isolation pump to help solidifying the molten material in the cylindrical hole of the copper mould.  
• The assembled unit of mould and cup will be attached to the water-cooled copper hearth by a screw arrangement. |
| **Induction melting system** | • Induction melting unit for making alloys comprising of elements with low-melting point, and then fabricating the alloys in arc melting unit with the addition of other high-melting points in order to minimize the loss of low-melting elements.  
• Double-walled water cooled SS cylindrical chamber of 350 mm (ID) and 350 mm long which acts as a furnace chamber.  
• Capable of melting 50 g of material, achieving a temperature up to 1000 °C, and equipped with a PID controller and K-type thermocouple.  
• Power: 415 V, three-phase |
| **High current DC power supply with necessary cooling arrangement** | • Thyristor controlled power supply capable of melting 10-200 g of materials (for example, Fe) at a high temperature, and high frequency arc generation facility for contactless arcing.  
• Input Supply Voltage : 415 VAC, 50 Hz. Three-Phase.  
• Operating Voltage : ~15 V DC  
• Open Circuit Voltage : 80 V DC  
• Current range: 15-800 A  
• Provision for the short circuit protection,  
• Equipped with a digital meter for measuring the current values, and water-cooled cables of length around 3 m. |
| Vacuum pumping system | - Evacuation of chamber to a vacuum of $10^{-6}$ mbar by a combination of Turbo-Pump and a Rotary vacuum Pump, and the specifications for turbo-molecular pump, rotary pump and instrument controller will be manufacturer-provided.  
- The other accessories required for attaining and sustaining the vacuum during melting are:  
  - *High vacuum Gate Valve*: to isolate turbo pump from the vacuum chamber.  
  - *Backion and roughing Valves*: manually operated using a butterfly-valve type feature.  
  - *Digital Pirani and Digital Penning gauge*: for monitoring the vacuum level of backing, roughing and high vacuum systems  
  - *Control Needle valve*: for controlled admittance of inert gas  
  - *Air admittance valve*: for venting the chamber after the melting process  
  - *O-Rings*: made up of Viton.  
  - *Plumbing Lines*  
- Assemblage of the system on castor wheels for easy movement.  
- Separate rotary and diffusion pump systems to attach to the induction melting furnace system. |
| --- | --- |
| Gas purification system | - vessel of Stainless Steel 304 with removable end flanges.  
- fitted with Oxygen absorbent catalyst, and connected to the main chamber with inlet/outlet valves for effective re-circulation of the gases in the chamber.  
- valves for isolating the chamber from the regeneration system.  
- quantity of the catalyst in the form of granules approximately 5 kg.  
- Flow Regulation, Flow meter and Bypass/Online Valve provided in an integrated configuration. |
| Control console with mounting stand | - All the above components will be housed in a control console with a front panel for mounting the required gauges, pump switches, DC power supply, emergency power shut-down switches, and the whole unit will be mounted on castor wheels with jack bolts and arresting pads.  
- Vacuum chamber will be accommodated above the mounting stand, while the pumping system accommodated on its rear side. |
| Accessories and spares | - *Welding dark-glass*: four pieces  
- *Tungsten rod*: twenty pieces of 6-mm diameter,  
- *O-rings*: ten sets,  
- *Vacuum grease*: two tubes |
| Electrical Wiring and supply | - All components will be wired internally with interlock logics, and only the mains power cable with plug will be taken out.  
- Mains supply: 230 VAC, 50 Hz, 15 A. Single-Phase. |
| Plumbing lines | - To incorporate the combination valves for various pumping operations. |
| Leak Testing and pre-despatch inspection | - Leak testing of all the individual components and the total system using Helium mass spectrometer leak detector up to an individual leak rate of $1 \times 10^{-9}$ std.cc/sec. |
- inspection of the required item at the manufacturer’s premise, and only after the user’s acceptance the items will be shipped to the latter’s site.

### Installation & Commissioning
- Integration and installation of the Vacuum arc melting furnace with its accessories by the supplier’s engineers at no cost, and demonstrate the melting process at the user’s premise.

### UPS
- Capability of one hour back-up, and having 10 KVA capacity or better.
- Warranty of two years or more.

### Water chiller
- One unit of one-ton with an inlet temperature of 25 °C with flow rate of 15 SLPM.
- Cables and other accessories for the connection to the arc melter unit.

### Argon cylinder
- Argon gas cylinder with two-stage regulator of analog-type display.
- Grade-1, 99.9995% purity,
- Cylinder capacity of 7 m³
- Three cylinder units

### Warranty period
- Three years or more

### Delivery period
- 10-12 weeks valid of purchase order

### Optional Specifications

<table>
<thead>
<tr>
<th>Table-top grinder</th>
<th>Grinding unit to sharpen the tungsten rods used for arcing</th>
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<tbody>
<tr>
<td>Raw materials</td>
<td>Metallic elements either in the form of granules, pieces or blocks for testing and evaluation of the melting unit (min. 50 g), Ag, Al, Cr, Cu, Fe, Hf, In, Mn, Mo, Nb, Ni, Sn, Ti, V, Zr.</td>
</tr>
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</table>

A complete set of tender documents* may be Download by prospective bidder free of cost from the website [http://eprocure.gov.in/eprocure/app](http://eprocure.gov.in/eprocure/app). Bidder has to make payment of requisite fees (i.e. Tender fees (if any) and EMD) online through RTGS/NEFT only.

### Terms & Conditions Details

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<th>Sl. No.</th>
<th>Specification</th>
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<tr>
<td>1.</td>
<td><strong>Due date</strong>: The tender has to be submitted on-line before the due date. The offers received after the due date and time will not be considered. No manual bids will be considered.</td>
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</tbody>
</table>
| 2. | **Preparation of Bids**: The offer/bid should be submitted in two bid systems (i.e.) Technical bid and financial bid. The technical bid should consist of all technical details along with commercial terms and conditions. Financial bid should indicate item wise price for the items mentioned in the technical bid in the given format i.e BoQ_XXXX. The Technical bid and the financial bid should be submitted Online.  
**Note**: -Comparison of prices will be done ONLY on the bids submitted for the Main Equipment and anything asked as ‘Optional’ in the specs is not to be included for overall comparison. |
| 3. | **EMD (if applicable)**: The tenderer should submit an EMD amount through RTGS/NEFT. The Technical Bid without EMD would be considered as UNRESPONSIVE and will not be accepted. The EMD will be refunded without any interest to the unsuccessful bidders after the award of contract. Refer to Schedule (at page 1 of this document) for its actual place of submission. |
4. **Refund of EMD:** The EMD will be returned to unsuccessful Tenderer only after the Tenders are finalized. In case of successful Tenderer, it will be retained till the successful and complete installation of the equipment.

5. **Opening of the tender:** The online bid will be opened by a committee duly constituted for this purpose. Online bids (complete in all respect) received along with EMD (if any) will be opened as mentioned at “Annexure: Schedule” in presence of bidders representative if available. Only one representative will be allowed to participate in the tender opening. Bid received without EMD (if present) will be rejected straight way. The technical bid will be opened online first and it will be examined by a technical committee (as per specification and requirement). The financial offer/bid will be opened only for the offer/bid which technically meets all requirements as per the specification, and will be opened in the presence of the vendor’s representatives subsequently for further evaluation. The bidders if interested may participate on the tender opening Date and Time. The bidder should produce authorization letter from their company to participate in the tender opening.

6. **Acceptance/ Rejection of bids:** The Committee reserves the right to reject any or all offers without assigning any reason.

7. **Pre-qualification criteria:**
   (i) Bidders should be the manufacturer / authorized dealer. Letter of Authorization from original equipment manufacturer (OEM) on the same and specific to the tender should be enclosed.
   (ii) An undertaking from the OEM is required stating that they would facilitate the bidder on a regular basis with technology/product updates and extend support for the warranty as well. (Ref. Annexure-II)
   (iii) OEM should be internationally reputed Branded Company.
   (iv) Non-compliance of tender terms, non-submission of required documents, lack of clarity of the specifications, contradiction between bidder specification and supporting documents etc. may lead to rejection of the bid.
   (v) In the tender, either the Indian agent on behalf of the Principal/OEM or Principal/OEM itself can bid but both cannot bid simultaneously for the same item/product in the same tender.
   (vi) If an agent submits bid on behalf of the Principal/OEM, the same agent shall not submit a bid on behalf of another Principal/OEM in the same tender for the same item/product.

8. **Performance Security:** The supplier shall require to submit the performance security in the form of irrevocable bank guarantee issued by any Indian Nationalized Bank for an amount which is stated at page #1 of the tender document within 21 days from the date of receipt of the purchase order/LC and should be kept valid for a period of 60 days beyond the date of completion of warranty period.

9. **Force Majeure:** The Supplier shall not be liable for forfeiture of its performance security, liquidated damages or termination for default, if and to the extent that, it’s delay in performance or other failure to perform its obligations under the Contract is the result of an event of Force Majeure.
   - For purposes of this Clause, “Force Majeure” means an event beyond the control of the Supplier and not involving the Supplier's fault or negligence and not foreseeable. Such events may include, but are not limited to, acts of the Purchaser either in its sovereign or contractual capacity, wars or revolutions, fires, floods, epidemics, quarantine restrictions and freight embargoes.
   - If a Force Majeure situation arises, the Supplier shall promptly notify the Purchaser in writing of such conditions and the cause thereof. Unless otherwise directed by the Purchaser in writing, the Supplier shall continue to perform its obligations under the Contract as far as is reasonably practical, and shall seek all reasonable alternative means for performance not prevented by the Force Majeure event.

10. **Risk Purchase Clause:** In event of failure of supply of the item/equipment within the stipulated delivery schedule, the purchaser has all the right to purchase the item/equipment from the other source on the total risk of the supplier under risk purchase clause.

11. **Packing Instructions:** Each package will be marked on three sides with proper paint/indelible ink, the following:
   i. Item Nomenclature
<p>| | |</p>
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<tr>
<td>ii.</td>
<td>Order/Contract No.</td>
</tr>
<tr>
<td>iii.</td>
<td>Country of Origin of Goods</td>
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<tr>
<td>iv.</td>
<td>Supplier’s Name and Address</td>
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<tr>
<td>v.</td>
<td>Consignee details</td>
</tr>
<tr>
<td>vi.</td>
<td>Packing list reference number</td>
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### 12. Delivery and Documents:

Delivery of the goods should be made within a maximum of 12 to 16 weeks *(for goods ready for shipment)* & Maximum *(To be filled by Purchaser)* weeks *(For special/to be fabricated goods)* from the date of the opening of LC. Within 24 hours of shipment, the supplier shall notify the purchaser and the insurance company by cable/telefax/mail the full details of the shipment including contract number, railway receipt number/ AAP etc. and date, description of goods, quantity, name of the consignee, invoice etc. The supplier shall mail the following documents to the purchaser with a copy to the insurance company:

1. 4 Copies of the Supplier invoice showing contract number, goods' description, quantity
2. Unit price, total amount;
3. Insurance Certificate if applicable;
4. Manufacturer's/Supplier's warranty certificate;
5. Inspection Certificate issued by the nominated inspection agency, if any
6. Supplier’s factory inspection report; and
7. Certificate of Origin (if possible by the beneficiary);
8. Two copies of the packing list identifying the contents of each package.
9. The above documents should be received by the Purchaser before arrival of the Goods (except where the Goods have been delivered directly to the Consignee with all documents) and, if not received, the Supplier will be responsible for any consequent expenses.

### 13. Delayed delivery:

If the delivery is not made within the due date for any reason, the Committee will have the right to impose penalty 1% per week and the maximum deduction is 10% of the contract value / price.

### 14. Prices:

The price should be quoted in net per unit (after breakup) and must include all packing and delivery charges. The offer/bid should be exclusive of taxes and duties, which will be paid by the purchaser as applicable. However the percentage of taxes & duties shall be clearly indicated.

The price should be quoted without custom duty and excise duty, since IIT Delhi is exempted from payment of Excise Duty and is eligible for concessional rate of custom duty. Necessary certificate will be issued on demand. **In case of imports, the price should be quoted on FOB/FCA origin Airport Basis only.** Under special circumstances (eg. perishable chemicals), when the item is imported on CIF/CIP, please indicate CIF/CIP charges separately upto IIT Delhi indicating the mode of shipment. IIT Delhi will make necessary arrangements for the clearance of imported goods at the Airport/Seaport. Hence the price should not include the above charges. **At any circumstances, it is the responsibility of the foreign supplier to handover the material to our forwarder at the origin airport after completing all the inland clearing. No Ex- Works consignment will be entertained.**

“In case of CIF/CIP shipments, kindly provide the shipment information at least 2 days in advance before landing the shipment along with the documents i.e. invoice, packing list, forwarder Name, address, contact No. in India to save penalty/demurrage charges (imposed by Indian Customs) . Otherwise these charges will be recovered from the supplier/Indian Agent.”

**Note:** - Comparison of prices will be done ONLY on the bids submitted for the Main Equipment and anything asked as ‘Optional’ in the specs is not to be included for overall comparison.

### 15. Notices:

For the purpose of all notices, the following shall be the address of the Purchaser and Supplier.

**Purchaser:** Prof. Jayant Jain,
Department of Materials Science & Engineering,
Indian Institute of Technology-Delhi
Hauz Khas, New Delhi
16. **Progress of Supply:** Wherever applicable, supplier shall regularly intimate progress of supply, in writing, to the Purchaser as under:
1. Quantity offered for inspection and date;
2. Quantity accepted/rejected by inspecting agency and date;
3. Quantity dispatched/delivered to consignees and date;
4. Quantity where incidental services have been satisfactorily completed with date;
5. Quantity where rectification/repair/ replacement effected/completed on receipt of any communication from consignee/Purchaser with date;
6. Date of completion of entire Contract including incidental services, if any; and
7. Date of receipt of entire payments under the Contract (In case of stage-wise inspection, details required may also be specified).

17. **Inspection and Tests:** Inspection and tests prior to shipment of Goods and at final acceptance are as follows:
- After the goods are manufactured and assembled, inspection and testing of the goods shall be carried out at the supplier’s plant by the supplier, prior to shipment to check whether the goods are in conformity with the technical specifications attached to the purchase order. Manufacturer’s test certificate with data sheet shall be issued to this effect and submitted along with the delivery documents. The purchaser shall be present at the supplier’s premises during such inspection and testing if need is felt. The location where the inspection is required to be conducted should be clearly indicated. The supplier shall inform the purchaser about the site preparation, if any, needed for installation of the goods at the purchaser’s site at the time of submission of order acceptance.
- The acceptance test will be conducted by the Purchaser, their consultant or other such person nominated by the Purchaser at its option after the equipment is installed at purchaser’s site in the presence of supplier’s representatives. The acceptance will involve trouble free operation and ascertaining conformity with the ordered specifications and quality. There shall not be any additional charges for carrying out acceptance test. No malfunction, partial or complete failure of any part of the equipment is expected to occur. The Supplier shall maintain necessary log in respect of the result of the test to establish to the entire satisfaction of the Purchaser, the successful completion of the test specified.
- In the event of the ordered item failing to pass the acceptance test, a period not exceeding one week will be given to rectify the defects and clear the acceptance test, failing which the Purchaser reserve the right to get the equipment replaced by the Supplier at no extra cost to the Purchaser.
- Successful conduct and conclusion of the acceptance test for the installed goods and equipment shall also be the responsibility and at the cost of the Supplier.

18. **Resolution of Disputes:** The dispute resolution mechanism to be applied pursuant shall be as follows:
- In case of Dispute or difference arising between the Purchaser and a domestic supplier relating to any matter arising out of or connected with this agreement, such disputes or difference shall be settled in accordance with the Indian Arbitration & Conciliation Act, 1996, the rules there under and any statutory modifications or re-enactments thereof shall apply to the arbitration proceedings. The dispute shall be referred to the Director, Indian Institute of Technology (IIT) Delhi and if he is unable or unwilling to act, to the sole arbitration of some other person appointed by him willing to act as such Arbitrator. The award of the arbitrator so appointed shall be final, conclusive and binding on all parties to this order.
- In the case of a dispute between the purchaser and a Foreign Supplier, the dispute shall be settled by arbitration in accordance with provision of sub-clause (a) above. But if this is not acceptable to the supplier then the dispute shall be settled in accordance with provisions of UNCITRAL (United Nations Commission on International Trade Law) Arbitration Rules.
19. **Applicable Law:** The place of jurisdiction would be New Delhi (Delhi) INDIA.

20. **Right to Use Defective Goods**
If after delivery, acceptance and installation and within the guarantee and warranty period, the operation or use of the goods proves to be unsatisfactory, the Purchaser shall have the right to continue to operate or use such goods until rectifications of defects, errors or omissions by repair or by partial or complete replacement is made without interfering with the Purchaser’s operation.

21. **Supplier Integrity**
The Supplier is responsible for and obliged to conduct all contracted activities in accordance with the Contract using state of the art methods and economic principles and exercising all means available to achieve the performance specified in the contract.

22. **Training**
The Supplier is required to provide training to the designated Purchaser’s technical and end user personnel to enable them to effectively operate the total equipment.

23. **Installation & Demonstration**
The supplier is required to do the installation and demonstration of the equipment within one month of the arrival of materials at the IITD site of installation, otherwise the penalty clause will be the same as per the supply of materials.

In case of any mishappening/damage to equipment and supplies during the carriage of supplies from the origin of equipment to the installation site, the supplier has to replace it with new equipment/supplies immediately at his own risk. Supplier will settle his claim with the insurance company as per his convenience. IITD will not be liable to any type of losses in any form.

24. **Insurance:** For delivery of goods at the purchaser’s premises, the insurance shall be obtained by the supplier in an amount equal to 110% of the value of the goods from "warehouse to warehouse" (final destinations) on “All Risks" basis including War Risks and Strikes. The insurance shall be valid for a period of not less than 3 months after installation and commissioning. **In case of orders placed on FOB/FCA basis, the purchaser shall arrange Insurance. If orders placed on CIF/CIP basis, the insurance should be up to IIT Delhi.**

25. **Incidental services:** The incidental services also include:
- Furnishing of 01 set of detailed operations & maintenance manual.
- Arranging the shifting/moving of the item to their location of final installation within IITD premises at the cost of Supplier through their Indian representatives.

26. **Warranty:**
(i) Warranty period shall be (as stated at page #2 of this tender) from date of installation of Goods at the IITD site of installation. The Supplier shall, in addition, comply with the performance and/or consumption guarantees specified under the contract. If for reasons attributable to the Supplier, these guarantees are not attained in whole or in part, the Supplier shall at its discretion make such changes, modifications, and/or additions to the Goods or any part thereof as may be necessary in order to attain the contractual guarantees specified in the Contract at its own cost and expense and to carry out further performance tests. The warranty should be comprehensive on site.

(ii) The Purchaser shall promptly notify the Supplier in writing of any claims arising under this warranty. Upon receipt of such notice, the Supplier shall immediately within in 02 days arrange to repair or replace the defective goods or parts thereof free of cost at the ultimate destination. The Supplier shall take over the replaced parts/goods at the time of their replacement. No claim whatsoever shall lie on the Purchaser for the replaced parts/goods thereafter. The period for correction of defects in the warranty period is 02 days. If the supplier having been notified fails to remedy the defects within 02 days, the purchaser may proceed to take such remedial action as may be necessary, at the supplier’s risk and expenses and without prejudice to any other rights, which the purchaser may have against the supplier under the contract.
(iii) The warranty period should be clearly mentioned. The maintenance charges (AMC) under different schemes after the expiry of the warranty should also be mentioned. The comprehensive warranty will commence from the date of the satisfactory installation/commissioning of the equipment against the defect of any manufacturing, workmanship and poor quality of the components.

(iv) After the warranty period is over, Annual Maintenance Contract (AMC)/Comprehensive Maintenance Contract (CMC) up to next two years should be started. The AMC/CMC charges will not be included in computing the total cost of the equipment.

27. **Governing Language**
The contract shall be written in English language. English language version of the Contract shall govern its interpretation. All correspondence and other documents pertaining to the Contract, which are exchanged by the parties, shall be written in the same language.

28. **Applicable Law**
The Contract shall be interpreted in accordance with the laws of the Union of India and all disputes shall be subject to place of jurisdiction.

29. **Notices**
- Any notice given by one party to the other pursuant to this contract/order shall be sent to the other party in writing or by cable, telex, FAX or e-mail and confirmed in writing to the other party’s address.
- A notice shall be effective when delivered or on the notice’s effective date, whichever is later.

30. **Taxes**
Suppliers shall be entirely responsible for all taxes, duties, license fees, octroi, road permits, etc., incurred until delivery of the contracted Goods to the Purchaser. However, GST etc, in respect of the transaction between the Purchaser and the Supplier shall be payable extra, if so stipulated in the order.

For research purpose(s) **ONLY**, 5% GST will be applicable with concessional GST Certificate.

31. **Duties**
IIT Delhi is exempted from paying custom duty under notification No.51/96 (partially or full) and necessary “Custom Duty Exemption Certificate” can be issued after providing following information and Custom Duty Exemption Certificate will be issued to the shipment in the name of the Institute, (no certificate will be issued to third party): The procured product should be used for teaching, scientific and research work only.

a) Shipping details i.e. Master Airway Bill No. and House Airway No. (if exists)
b) Forwarder details i.e. Name, Contact No., etc.

IIT Delhi is partially exempted from paying GST and necessary GST Exemption Certificate will be provided for which following information are required.

b) Quotation with details of Basic Price, Rate, Tax & Amount on which ED is applicable
c) Supply Order Copy
d) Proforma-Invoice Copy.

32. **Agency Commission**: Agency commission if any will be paid to the Indian agent in Rupees on receipt of the equipment and after satisfactory installation. Agency Commission will not be paid in foreign currency under any circumstances. The details should be explicitly shown in Tender even in case of Nil commission. The tenderer should indicate the percentage of agency commission to be paid to the Indian agent.

33. **Payment**:

(i) For imported items Payment will be made through irrevocable Letter of Credit (LC) Cash Against Documents (CAD)/Against delivery/after satisfactory installation by T.T. Letter of Credit (LC) will be established in favour of foreign Supplier after the submission of performance security. The letter of credit (LC) will be established on the exchange rates as applicable on the date of establishment. For Imports, LC will be opened for 100% FOB/CIF value. 80% of the LC amount shall be released on presentation of complete and clear shipping documents and 20% of the LC
amount shall be released after the installation and demonstration of the equipment at the INST site of installation in faultless working condition for period of 60 days from the date of the satisfactory installation and subject to the production of unconditional performance bank guarantee as specified in Clause 8 of tender terms and conditions.

(ii) For Indigenous supplies, 100% payment shall be made by the Purchaser against delivery, inspection, successful installation, commissioning and acceptance of the equipment at IITD in good condition and to the entire satisfaction of the Purchaser and on production of unconditional performance bank guarantee as specified in Clause 9 of tender terms and conditions.

(iii) Indian Agency commission (IAC), if any shall be paid after satisfactory installation & commissioning of the goods at the destination at the exchange rate prevailing on the date of negotiation of LC documents, subject to DGS&D registration for restricted items.

(iv) All the bank charges within India will be borne by the Institute and outside India will be borne by the Supplier.

34. **User list:** Brochure detailing technical specifications and performance, list of industrial and educational establishments where the items enquired have been supplied must be provided. (Ref. Annexure-III)

35. **Manuals and Drawings**
   (i) Before the goods and equipment are taken over by the Purchaser, the Supplier shall supply operation and maintenance manuals. These shall be in such details as will enable the Purchaser to operate, maintain, adjust and repair all parts of the works as stated in the specifications.
   (ii) The Manuals shall be in the ruling language (English) in such form and numbers as stated in the contract.
   (iii) Unless and otherwise agreed, the goods equipment shall not be considered to be completed for the purposes of taking over until such manuals and drawing have been supplied to the Purchaser.

36. **Application Specialist:** The Tenderer should mention in the Techno-Commercial bid the availability and names of Application Specialist and Service Engineers in the nearest regional office. (Ref. to Annexure-III)

37. **Site Preparation:** The supplier shall inform to the Institute about the site preparation, if any, needed for the installation of equipment, immediately after the receipt of the purchase order. The supplier must provide complete details regarding space and all the other infrastructural requirements needed for the equipment, which the Institute should arrange before the arrival of the equipment to ensure its timely installation and smooth operation thereafter.
   The supplier shall visit the Institute and see the site where the equipment is to be installed and may offer his advice and render assistance to the Institute in the preparation of the site and other pre-installation requirements.

38. **Spare Parts**
   The Supplier may be required to provide any or all of the following materials, notifications, and information pertaining to spare parts manufactured or distributed by the Supplier:
   
   ii. Such spare parts as the Purchaser may elect to purchase from the Supplier, providing that this election shall not relieve the Supplier of any warranty obligations under the Contract; and
   
   iii. In the event of termination of production of the spare parts:
   
   iv. Advance notification to the Purchaser of the pending termination, in sufficient time to permit the Purchaser to procure needed requirements; and
   
   v. Following such termination, furnishing at no cost to the Purchaser, the blueprints, drawings and specifications of the spare parts, if requested.

   Supplier shall carry sufficient inventories to assure ex-stock supply of consumable spares for the Goods, such as gaskets, plugs, washers, belts etc. Other spare parts and components shall be supplied as promptly as possible but in any case within six months of placement of order.

39. **Defective Equipment:** If any of the equipment supplied by the Tenderer is found to be substandard, refurbished, un-merchantable or not in accordance with the description/specification or otherwise faulty, the committee will have the right to reject the equipment or its part. The prices of such equipment shall be refunded by the Tenderer with 18% interest if such payments for such equipment
have already been made. All damaged or unapproved goods shall be returned at supplier's cost and risk and the incidental expenses incurred thereon shall be recovered from the supplier. Defective part in equipment, if found before installation and/or during warranty period, shall be replaced within 45 days on receipt of the intimation from this office at the cost and risk of supplier including all other charges. In case supplier fails to replace above item as per above terms & conditions, IIT Delhi may consider "Banning" the supplier.

40. **Termination for Default**

The Purchaser may, without prejudice to any other remedy for breach of contract, by written notice of default sent to the Supplier, terminate the Contract in whole or part:

i. If the Supplier fails to deliver any or all of the Goods within the period(s) specified in the order, or within any extension thereof granted by the Purchaser; or

ii. If the Supplier fails to perform any other obligation(s) under the Contract.

iii. If the Supplier, in the judgment of the Purchaser has engaged in corrupt or fraudulent practices in competing for or in executing the Contract.

- For the purpose of this Clause:
  i. **"Corrupt practice"** means the offering, giving, receiving or soliciting of anything of value to influence the action of a public official in the procurement process or in contract execution.
  ii. **"Fraudulent practice"** means a misrepresentation of facts in order to influence a procurement process or the execution of a contract to the detriment of the Borrower, and includes collusive practice among Bidders (prior to or after bid submission) designed to establish bid prices at artificial non-competitive levels and to deprive the Borrower of the benefits of free and open competition;"

- In the event the Purchaser terminates the Contract in whole or in part, the Purchaser may procure, upon such terms and in such manner, as it deems appropriate, Goods or Services similar to those undelivered, and the Supplier shall be liable to the Purchaser for any excess costs for such similar Goods or Services. However, the Supplier shall continue the performance of the Contract to the extent not terminated.

41. **Shifting:** After 1-2 years once our new Academic Block will be ready, the supplier has to shift and reinstall the instrument free of cost (if required).

42. **Downtime:** During the warranty period not more than 5% downtime will be permissible. For every day exceeding permissible downtime, penalty of 1/365 of the 5% FOB value will be imposed. Downtime will be counted from the date and time of the filing of complaint with in the business hours.

43. **Training of Personnel:** The supplier shall be required to undertake to provide the technical training to the personnel involved in the use of the equipment at the Institute premises, immediately after completing the installation of the equipment for a minimum period of one week at the supplier’s cost.

44. **Disputes and Jurisdiction:** Any legal disputes arising out of any breach of contract pertaining to this tender shall be settled in the court of competent jurisdiction located within New Delhi.

45. **Compliancy certificate:** This certificate must be provided indicating conformity to the technical specifications. (Annexure-I)
## Technical Specification

### Technical Specification of Turbo-based Vacuum arc melter

<table>
<thead>
<tr>
<th>S. No.</th>
<th>Technical Specification</th>
<th>Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Y/N</td>
</tr>
<tr>
<td>NOMENCLATURE: <strong>Turbo-based Vacuum arc melter</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>QUANTITY: 01 No. with accessories</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SCOPE OF WORK: To supply, install, commission the equipment in our laboratory, to prove performance of the machine and to provide training to IIT Delhi staff, for the routine operations and maintenance of the machine.</td>
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<tr>
<td>TECHNICAL REQUIREMENT OF THE MACHINE:</td>
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<tr>
<td>The machine has to use latest technology and design, and must be suitable for fabrication of various multicomponent alloys containing high-melting point elements in an ultra-high vacuum environment.</td>
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</tr>
<tr>
<td>CALIBRATION: The machine has to be completely pre-calibrated for the scope of melting performance, and the control systems for the power supply, and valves for the pumping systems should be well calibrated, and protected.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Vacuum chamber

- Made up of SS-316 L
- Dimension: 400 mm (inner diameter) x 400 mm (height) with an optimum thickness to sustain the vacuum level of $10^{-6}$ mbar.
- top flange: houses the electrode assembly with smooth and easily adjustable metal bellow pressurized by argon gas, and has three tinted view windows with dark-glass to monitor the melting.
- bottom flange: to cool the hearth.
- in-built electrode
- specified ports for vacuum pumping, viewing, feeding-through, venting, gas-purging
- gas pressure regulator to change the argon gas pressure
- External light source to view inside the chamber
- Three viewing ports to see inside the chamber, two from sides and one from top
- connection to the pumping system through butterfly-type high vacuum valve

### Electrode assembly

- Water cooled electrolytic-grade copper electrode fixed with highly flexible steel bellow to enable angular as well as vertical adjustment of arc distance
- Facility to mount 6-mm diameter tungsten rod for arcing with a collet-type mechanism for easy accessibility
- Provision of water passage near the top portion of the copper electrode
- Pressure regulator to change the gas pressure inside the bellow in order to adjust the electrode tip and top hearth surface
<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>3</strong></td>
<td><strong>Copper hearth</strong></td>
</tr>
<tr>
<td>Three different types of water-cooled electrolytic-grade copper hearths, one for melting button-shaped samples, one for melting a sample of 100-200 g, and another for suction casting.</td>
<td></td>
</tr>
<tr>
<td>Five hemispherical grooved troughs of ~8 mm diameter and ~10 mm depth; and wide finger-shaped troughs of ~15 mm length x 8 mm width x 8 mm depth to melt rod-shaped samples (or as customized). The grooved troughs should be designed such that each of these can accommodate a minimum of 20 g of Fe pieces.</td>
<td></td>
</tr>
<tr>
<td>One separate rectangular shaped flattened groove of 3 cm x 1 cm</td>
<td></td>
</tr>
<tr>
<td>One separate groove should be designed for melting the getter, preferably of Ti or Zr, just after the arcing.</td>
<td></td>
</tr>
<tr>
<td>Ease of mounting – dismounting the hearth by sliding mechanism such that the operator does not have to lift the hearth. The hearth should be grounded.</td>
<td></td>
</tr>
<tr>
<td><strong>4</strong></td>
<td><strong>Sample tilt</strong></td>
</tr>
<tr>
<td>Mechanism to flip over the button samples on solidification for re-melting of the samples without breaking the vacuum.</td>
<td></td>
</tr>
<tr>
<td><strong>5</strong></td>
<td><strong>Suction casting unit</strong></td>
</tr>
<tr>
<td>The unit consists of copper moulds with small cylindrical hole with different diameter, ranging from 3 to 12 mm, which hold the stainless steel cup holder by a screw threaded mechanism.</td>
<td></td>
</tr>
<tr>
<td>The cup also should contain a hollow region throughout its length which is connected to the Rotary pump via the isolation pump to help solidifying the molten material in the cylindrical hole of the copper mould.</td>
<td></td>
</tr>
<tr>
<td>The assembled unit of mould and cup will be attached to the water-cooled copper hearth by a screw arrangement.</td>
<td></td>
</tr>
<tr>
<td><strong>6</strong></td>
<td><strong>Induction melting facility</strong></td>
</tr>
<tr>
<td>Equipped with a separate vacuum unit.</td>
<td></td>
</tr>
<tr>
<td>Double-walled water cooled SS cylindrical chamber of 350 mm (ID) and 350 mm long which acts as a furnace chamber.</td>
<td></td>
</tr>
<tr>
<td>Capable of melting 50 g of material, achieving a temperature up to 1000 °C, and equipped with a PID controller and K-type thermocouple.</td>
<td></td>
</tr>
<tr>
<td><strong>7</strong></td>
<td><strong>High current DC power supply with necessary cooling arrangement</strong></td>
</tr>
<tr>
<td>Thyristor controlled power supply capable of melting 10-200 g of materials (for example, Fe) at a high temperature, and high frequency arc generation facility for contactless arcing.</td>
<td></td>
</tr>
<tr>
<td>Input Supply Voltage : 415 VAC, 50 Hz. Single-Phase</td>
<td></td>
</tr>
<tr>
<td>Operating Voltage : ~15 V DC</td>
<td></td>
</tr>
<tr>
<td>Open Circuit Voltage : 80 V DC</td>
<td></td>
</tr>
<tr>
<td>Current range: 15-800 A</td>
<td></td>
</tr>
<tr>
<td>Provision for the short circuit protection.</td>
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</tr>
<tr>
<td>Equipped with a digital meter for measuring the current values, and water-cooled cables of length around 3 m.</td>
<td></td>
</tr>
<tr>
<td><strong>8</strong></td>
<td><strong>Vacuum pumping system</strong></td>
</tr>
</tbody>
</table>

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20
<table>
<thead>
<tr>
<th>Section</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Evacuation of chamber to a vacuum of $10^{-6}$ mbar by a combination of Turbo-Pump and a Rotary vacuum Pump</td>
</tr>
<tr>
<td>2</td>
<td>High vacuum Gate Valve: to isolate turbo pump from the vacuum chamber</td>
</tr>
<tr>
<td>3</td>
<td>Backing and roughing Valves: manually operated using a butterfly-valve type feature</td>
</tr>
<tr>
<td>4</td>
<td>Digital Pirani and Digital Penning gauge: for monitoring the vacuum level of backing, roughing and high vacuum systems</td>
</tr>
<tr>
<td>5</td>
<td>Control Needle valve: for controlled admittance of inert gas</td>
</tr>
<tr>
<td>6</td>
<td>Air admittance valve: for venting the chamber after the melting process</td>
</tr>
<tr>
<td>7</td>
<td>O-Rings: made up of Viton</td>
</tr>
<tr>
<td>8</td>
<td>Plumbing Lines Assemblage of the system on castor wheels for easy movement</td>
</tr>
<tr>
<td>9</td>
<td>Separate rotary and diffusion pump systems to attach to the induction melting facility</td>
</tr>
<tr>
<td>10</td>
<td><strong>Gas purification system</strong> vessel of Stainless Steel 304 with removable end flanges</td>
</tr>
<tr>
<td>11</td>
<td>fitted with Oxygen absorbent catalyst, and connected to the main chamber with inlet/outlet valves for effective re-circulation of the gases in the chamber</td>
</tr>
<tr>
<td>12</td>
<td>valves for isolating the chamber from the regeneration system</td>
</tr>
<tr>
<td>13</td>
<td>quantity of the catalyst in the form of granules approximately 5 kg</td>
</tr>
<tr>
<td>14</td>
<td>Flow Regulation, Flow meter and Bypass/Online Valve provided in an integrated configuration</td>
</tr>
<tr>
<td>15</td>
<td><strong>Control console with mounting stand</strong> All the above components will be housed in a control console with a front panel for mounting the required gauges, pump switches, DC power supply, emergency power shut-down switches, and the whole unit will be mounted on castor wheels with jack bolts and arresting pads</td>
</tr>
<tr>
<td>16</td>
<td>Vacuum chamber will be accommodated above the mounting stand, while the pumping system accommodated on its rear side</td>
</tr>
<tr>
<td>17</td>
<td><strong>Accessories and spares</strong> Welding dark-glass: four pieces</td>
</tr>
<tr>
<td>18</td>
<td>Tungsten rod: twenty pieces of 6-mm diameter</td>
</tr>
<tr>
<td>19</td>
<td>O-rings: ten sets</td>
</tr>
<tr>
<td>20</td>
<td>Vacuum grease: two tubes</td>
</tr>
<tr>
<td>21</td>
<td><strong>Electrical Wiring and supply</strong> All components will be wired internally with interlock logics, and only the mains power cable with plug will be taken out.</td>
</tr>
<tr>
<td>22</td>
<td>Mains supply: 230 VAC, 50 Hz, 15 A. three-Phase.</td>
</tr>
<tr>
<td>23</td>
<td><strong>Plumbing lines</strong> To incorporate the combination valves for various pumping operations.</td>
</tr>
</tbody>
</table>
| 24 | **Leak Testing and pre-despatch inspection** Leak testing of all the individual components and the total system using Helium mass spectrometer leak detector up to an individual leak rate of $1 \times 10^{-9}$ std.cc/sec.
inspection of the required item at the manufacturer’s premise, and only after the user’s acceptance the items will be shipped to the latter’s site.

15 **Installation & Commissioning**
Integration and installation of the Vacuum arc melting furnace with its accessories by the supplier’s engineers at no cost, and demonstrate the melting process at the user’s premise.

16 **UPS**
Capability of one hour back-up, and having 10 KVA capacity or better
Warranty of two years or more

17 **Water chiller**
One unit of one-ton with an inlet temperature of 25 °C with flow rate of 15 SLPM
Cables and other accessories for the connection to the arc melter unit

18 **Argon cylinder**
Argon gas cylinder with two-stage regulator of analog-type display
Grade-1, 99.9995% purity
Cylinder capacity of 7 m³
Three cylinder units

19 **Warranty period**
Three years or more

20 **Delivery period**
10-12 weeks valid of purchase order

Optional Items:

21 **Table-top grinder**
Grinding unit to sharpen the tungsten rods used for arcing

22 **Raw materials**
Metallic elements either in the form of granules, pieces or blocks for testing and evaluation of the melting unit (min. 50 g), Ag, Al, Cr, Cu, Fe, Hf, In, Mn, Mo, Nb, Ni, Sn, Ti, V, Zr.

I have also enclosed all relevant documents in support of my claims, (as above) in the following pages.

**Signature of Bidder**

Name: ____________________________

Designation: ______________________

Organization Name: __________________

Contact No.: _______________________
ANNEXURE-II

DECLARATION SHEET

We, ________________________ _______________ hereby certify that all the information and data furnished by our organization with regard to this tender specification are true and complete to the best of our knowledge. I have gone through the specification, conditions and stipulations in details and agree to comply with the requirements and intent of specification.

This is certified that our organization has been authorized (Copy attached) by the OEM to participate in Tender. We further certified that our organization meets all the conditions of eligibility criteria laid down in this tender document. Moreover, OEM has agreed to support on regular basis with technology / product updates and extend support for the warranty.

The prices quoted in the financial bids are subsidized due to academic discount given to IIT Delhi.

<table>
<thead>
<tr>
<th>We, further specifically certify that our organization has not been Black Listed/De Listed or put to any Holiday by any Institutional Agency/ Govt. Department/ Public Sector Undertaking in the last three years.</th>
<th>NAME &amp; ADDRESS OF THE Vendor/ Manufacturer / Agent</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Phone</td>
<td></td>
</tr>
<tr>
<td>2 Fax</td>
<td></td>
</tr>
<tr>
<td>3 E-mail</td>
<td></td>
</tr>
<tr>
<td>4 Contact Person Name</td>
<td></td>
</tr>
<tr>
<td>5 Mobile Number</td>
<td></td>
</tr>
<tr>
<td>6 GST Number</td>
<td></td>
</tr>
<tr>
<td>7 PAN Number</td>
<td></td>
</tr>
<tr>
<td>(In case of on-line payment of Tender Fees)</td>
<td></td>
</tr>
<tr>
<td>8 UTR No. (For Tender Fee)</td>
<td></td>
</tr>
<tr>
<td>(In case of on-line payment of EMD)</td>
<td></td>
</tr>
<tr>
<td>9 UTR No. (For EMD)</td>
<td></td>
</tr>
<tr>
<td>10 Kindly provide bank details of the bidder in the following format:</td>
<td></td>
</tr>
<tr>
<td>a) Name of the Bank</td>
<td></td>
</tr>
<tr>
<td>b) Account Number</td>
<td></td>
</tr>
<tr>
<td>c) Kindly attach scanned copy of one Cheque book page to enable us to return the EMD to unsuccessful bidder</td>
<td></td>
</tr>
</tbody>
</table>

(Signature of the Tenderer)

Name:

Seal of the Company
### List of Government Organizations

List of Government Organizations for whom the Bidder has undertaken such work during last three years (must be supported with work orders)

<table>
<thead>
<tr>
<th>Name of the organization</th>
<th>Name of Contact Person</th>
<th>Contact No.</th>
</tr>
</thead>
<tbody>
<tr>
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</table>

### Name of application specialist / Service Engineer

Name of application specialist / Service Engineer who have the technical competency to handle and support the quoted product during the warranty period.

<table>
<thead>
<tr>
<th>Name of the organization</th>
<th>Name of Contact Person</th>
<th>Contact No.</th>
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<tbody>
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</tbody>
</table>

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**Signature of Bidder**

Name: __________________________

Designation: ____________________

Organization Name: ____________________

Contact No. : ____________________
## Previous Supply Order Details

**Annexure - IV**

**Name of the Firm**

<table>
<thead>
<tr>
<th>Order placed by (Full address of Purchaser)</th>
<th>Order No. and Date</th>
<th>Description and quantity of order equipment</th>
<th>Value of order</th>
<th>Date of Completion of delivery as per contract</th>
<th>Has the equipment been installed satisfactorily (Attach a Certificate from the Purchaser/Consignee)</th>
<th>Contact person along with Telephone No., Fax No. and email address</th>
</tr>
</thead>
<tbody>
<tr>
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</table>

**Signature and Seal of the Manufacturer/ Bidder**

____________________________________________________________________

**Place:** ____________________________

**Date:** ____________________________
ANNEXURE-V

Tender No. :- .............................................  Date:- .............

To
The Director,
Indian Institute of Technology Delhi,
New Delhi- 110016

Dear Sir,

We manufactures of original equipment at (…………………………..address of factory……………………………) do hereby authorize M/s (Name and address of Agent) to submit a bid, negotiate and receive the order format against your tender enquiry.

M/s. ………………………………… is authorized to bid and conclude the contract in regard to this business.

We hereby extend our full guarantee and warranty as per clause ……………………………. of the terms and conditions NIQ for the goods and services offered by the above firm.

Yours Faithfully,

(Name)

(Name & Seal of Mfntufurcure)

Note: -

1. **Items of indigenous nature or quoted in INR**, more than 1 authorized representative may participate in the same tender and submit their bids on behalf of their OEM/Principal/Manufacturer if the OEM permits more than one authorized bidder in such case as per their policy.

2. **In cases of agents quoting in offshore procurements**, on behalf of their principal manufacturers, one agent cannot represent two manufacturers or quote on their behalf in a particular tender enquiry. **One manufacturer can also authorize only one agent/dealer**

3. The letter of authority should be on the letterhead of the manufacturer and should be signed by a person competent and having the power of attorney to bind the manufacturer. The same should be included by the bidder in its techno-commercial unpriced bid.
Online Bid Submission:

The Online bids (complete in all respect) must be uploaded online in **two** Envelops as explained below:

### Envelope – 1
(Following documents to be provided as single PDF file)

<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>Document</th>
<th>Content</th>
<th>File Types</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Technical Bid</td>
<td>Compliance Sheet as per Annexure - I</td>
<td>.PDF</td>
</tr>
<tr>
<td>2.</td>
<td></td>
<td>Organization Declaration Sheet as per Annexure - II</td>
<td>.PDF</td>
</tr>
<tr>
<td>3.</td>
<td></td>
<td>List of organizations/ clients where the same products have been supplied (in last two years) along with their contact number(s). (Annexure-III)</td>
<td>.PDF</td>
</tr>
<tr>
<td>4.</td>
<td></td>
<td>Technical supporting documents in support of all claims made at Annexure-I (Annexure-IV)</td>
<td>.PDF</td>
</tr>
<tr>
<td>5.</td>
<td></td>
<td>PREVIOUS SUPPLY ORDER as per Annexure - IV</td>
<td>.PDF</td>
</tr>
<tr>
<td>6.</td>
<td></td>
<td>ORIGINAL EQUIPMENT MANUFACTURING (OEM) MANUFACTURING AUTHORISATION FORM as per Annexure - V</td>
<td>.PDF</td>
</tr>
</tbody>
</table>

### Envelope – 2

<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>Document</th>
<th>Content</th>
<th>File Types</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Financial Bid</td>
<td>Price bid should be submitted in given BOQ_XXXX.xls format. <em>(Note: Comparison of prices will be done ONLY on the bids submitted for the Main Equipment and anything asked as ‘Optional’ in the specs is not to be included for overall comparison.)</em> Bids for optional items are to be submitted in <code>sheet2_Quote for optional items</code></td>
<td>.XLS</td>
</tr>
</tbody>
</table>